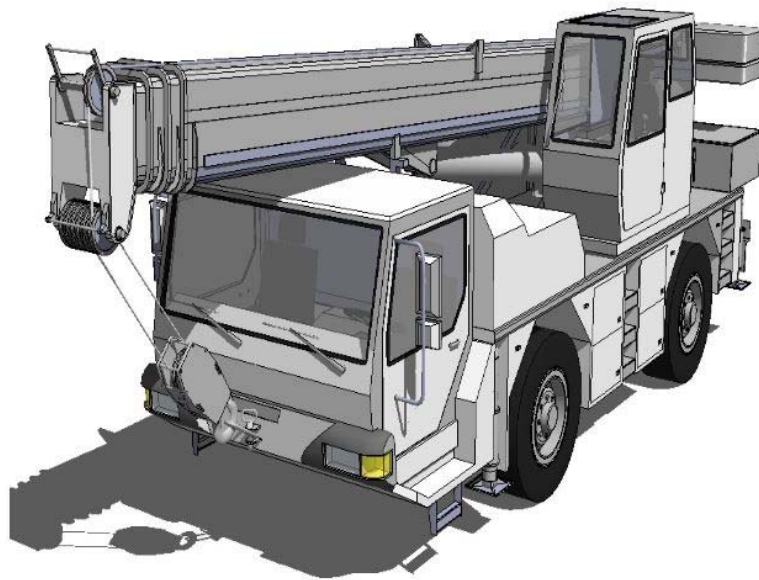




TS350

TELESCOPIC CRANES OPERATORS MANUAL



VERSION I

September 18



THE PURPOSE OF THIS MANUAL IS TO PROVIDE THE CUSTOMER WITH THE OPERATING PROCEDURES ESSENTIAL FOR THE PROMOTION OF PROPER MACHINE OPERATION FOR ITS INTENDED USE. THE IMPORTANCE OF PROPER USAGE CANNOT BE OVERSTRESSED. ALL INFORMATION IN THIS MANUAL SHOULD BE READ AND UNDERSTOOD BEFORE ANY ATTEMPT IS MADE TO OPERATE THE MACHINE.

SINCE THE MANUFACTURER HAS NO DIRECT CONTROL OVER MACHINE APPLICATION AND OPERATION, CONFORMANCE WITH GOOD SAFETY PRACTICE IN THIS AREA IS THE RESPONSIBILITY OF THE USER AND HIS OPERATING PERSONNEL.

ALL PROCEDURES ARE BASED ON THE USE OF THE SYSTEM UNDER PROPER OPERATING CONDITIONS, WITH NO DEVIATIONS FROM THE ORIGINAL DESIGN. ALTERATION AND OR MODIFICATION OF THE EQUIPMENT IS STRICTLY FORBIDDEN WITHOUT PRIOR WRITTEN APPROVAL FROM ELEC-MECH (PTY) LTD.

THE SAFE-AID TS350 (RATED CAPACITY INDICATOR (RCI)/LOAD MOMENT INDICATOR (LMI)) IS ONLY TO BE REGARDED AS AN AID TO THE OPERATOR. WHEN THE PARAMETERS ARE SET CORRECTLY, THE INDICATOR WILL WARN THE CRANE OPERATOR OF AN APPROACHING OVERLOAD CONDITION OR A CONDITION THAT COULD CAUSE DAMAGE TO EQUIPMENT, PROPERTY, AND/OR INJURY TO THE OPERATOR OR THE SITE WORKERS IN THE VICINITY OF THE CRANE AND ITS LOAD.

THIS SYSTEM UNDER NO CIRCUMSTANCES MUST BE USED AS A SUBSTITUTE FOR THE GOOD JUDGEMENT OF A CRANE OPERATOR WHEN CARRYING OUT APPROVED CRANE-OPERATING PROCEDURES, THEREFORE THE RESPONSIBILITY FOR THE SAFE OPERATION OF THE CRANE LIES WITH THE CRANE OPERATOR. THE SYSTEM WILL NOT NECESSARILY PREVENT DAMAGE DUE TO OVERLOADING AND RELATED CAUSES, IF NOT SET PROPERLY.

BEFORE OPERATING A CRANE EQUIPPED WITH A SAFE-AID TS350 RCI THE OPERATOR MUST READ THE INFORMATION IN THIS MANUAL CAREFULLY. CORRECT FUCTIONING OF THE SYSTEM DEPENDS UPON ROUTINE DAILY INSPECTION AND ANY SUSPECTED FAULTS OR APPARENT DAMAGE SHOULD BE IMMEDIATELY REPORTED TO THE RESPONSIBLE PERSON BEFORE USING THE CRANE.

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## SYSTEM USE – FIGURE 1

The TS350 unit is designed with ease of operation in mind. The crane configuration is selected and confirmed by the operator before the system goes into its operating/monitoring screen, requiring no further input from the operator unless the crane configuration is changed. Before this is done the crane will remain in safe mode, i.e. the dump circuit (cut-off) will be operational (if the crane has a dump system fitted). All inputs to the system are done by the operator via the touch screen including the buzzer override function and momentary bypass. The touch screen is sensitive to touch therefore it is **not** necessary to **push hard** on the screen (*if touch screen does not work or selects incorrectly see Touch Screen Calibration*).

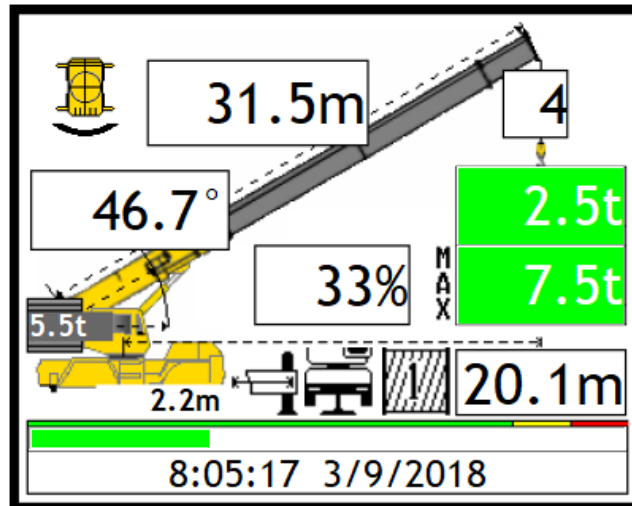


Figure 1

## SYSTEM STARTUP- FIGURE 2 & 3

The TS350 display (LMI) will automatically come on when the crane is powered up, the buzzer will sound once then the system will run a CRC (cyclic redundancy check) to make sure that all raw data is correct.

Once the system has completed the CRC the buzzer will sound again and a set of internal diagnostics (watchdogs) will be utilised to verify that all inputs and outputs are working correctly.

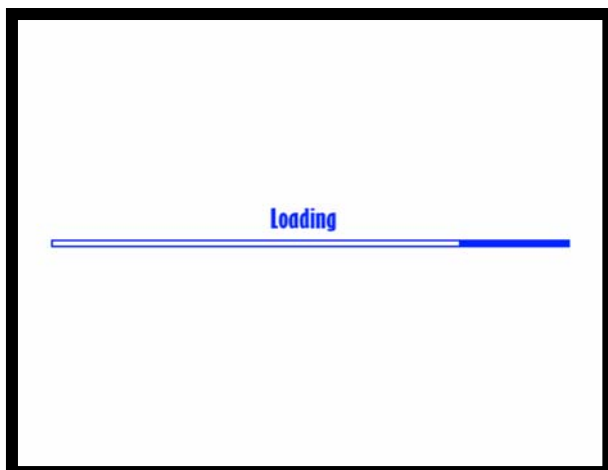


Figure 2

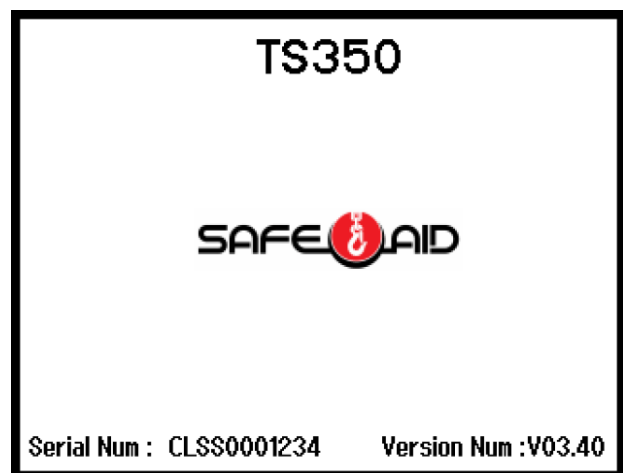
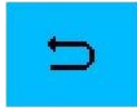


Figure 3

## CRANE CONFIGURATION SELECTION

The system will now run through a series of selections to establish the current crane configuration. These selections are setup by the crane manufacturer and correspond to the relevant load chart and may or may not be displayed in the same order as laid out in the manual.



Use the back button to start the complete selection from the beginning at any time.

Some manufacturers have telescoping monitoring conditions that may require the boom to be fully retracted before changing the configuration, in this case a **Retract Boom** message will be displayed when trying to change the configuration with the boom extended.

Laid out below are the most common selections available

### COUNTERWEIGHT- FIGURE 4

Select the counterweight fitted.

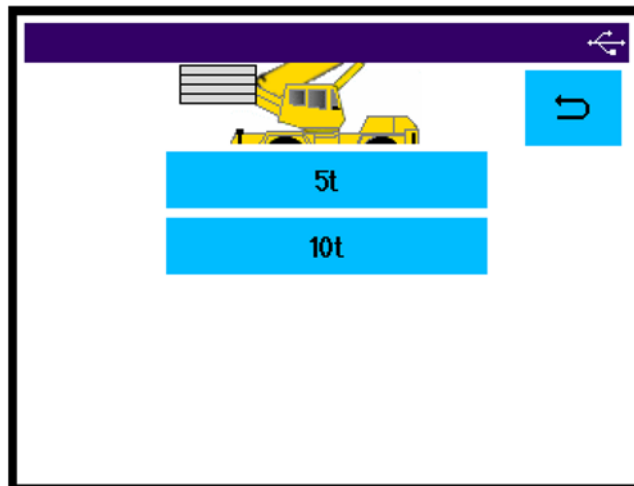


Figure 4

### OUTRIGGER BASE- FIGURE 5

Select the current outrigger base.

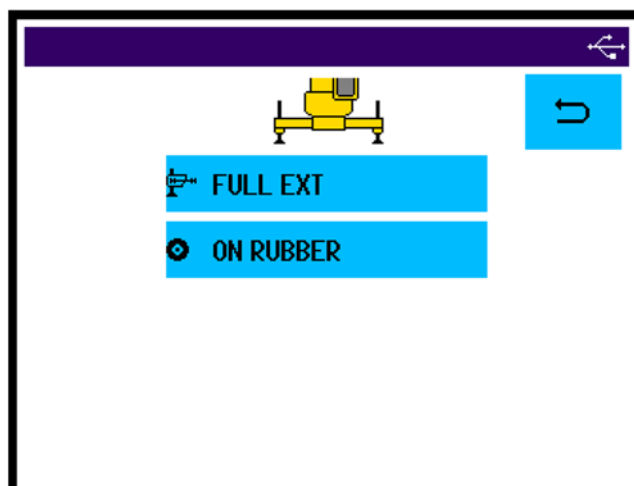


Figure 5

## BOOM CONFIGURATION - FIGURE 6

Each boom configuration can be selected by pushing on the configuration that is required. Some manufacturers have telescoping monitoring conditions that may require the boom to be fully retracted before changing configuration, in this case a **Retract Boom** message will be displayed when trying to change the program with the boom extended.

**The correct selection of the configuration is imperative as this determines the correct rated capacities and work areas. If selected incorrectly, a higher rated capacity than allowed could be selected for that crane configuration, this is very dangerous as it can cause the boom to bend / break or the crane to tip / fall over.**

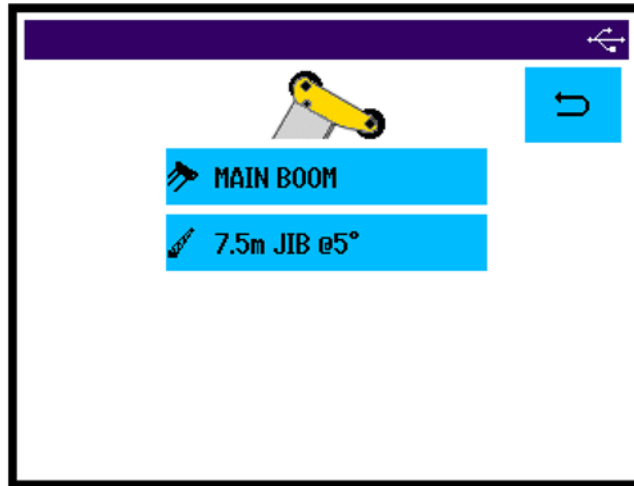


Figure 6

## FIFTH OUTRIGGER - FIGURE 7

Truck mount cranes may be fitted with additional outriggers (front jack / rear jack or both) which can be extended (down) or retracted (up). This influences the rated capacities when working over the front or rear of the crane either by decreasing the capacities or giving a slew error when the 5th outrigger is retracted. Simply select the option required - if the 5th outrigger is **down** then select **extended** if it is **up** select **retracted**.

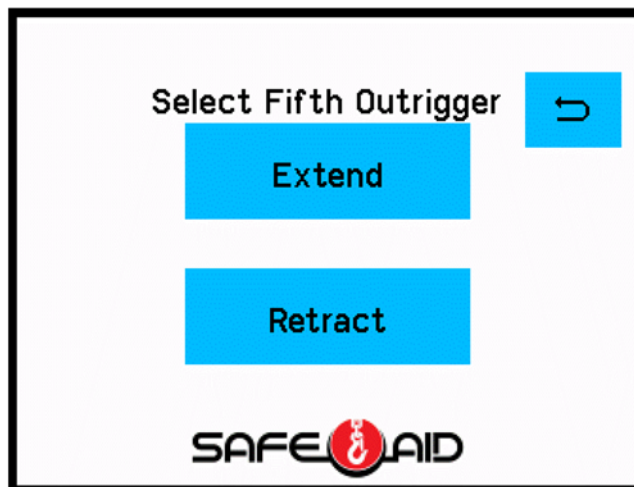


Figure 7

## WINCH - FIGURE 8

***This step will be skipped if the system has been programmed with only one winch.***

The following option is to determine the winch being used for lifting. Simply select the option required. Select the relevant winch.

Winch 1 – Main Winch

Winch 2 – Auxiliary Winch





Figure 8

## REEVING - FIGURE 9

***This step will be skipped in the following conditions:***

- ***The system has been programmed with fixed reeving.***
- ***A fixed hook has been selected (cannot be reeved).***

Once the correct winch has been selected the number of reeves (falls) the hook is reeved to (total parts of line between hook block and sheave wheels) must be selected. A numerical keypad will be displayed, key in the number of reeves on the winch (i.e. Winch #1 or Winch

#2), followed by the enter key  Press the clear button  if the incorrect number is keyed and start again. Once the enter button is pressed the next selectable option or the operating screen will appear. (e.g. if Winch #1 (main winch) was selected Select Reeving Winch 1 will be displayed).

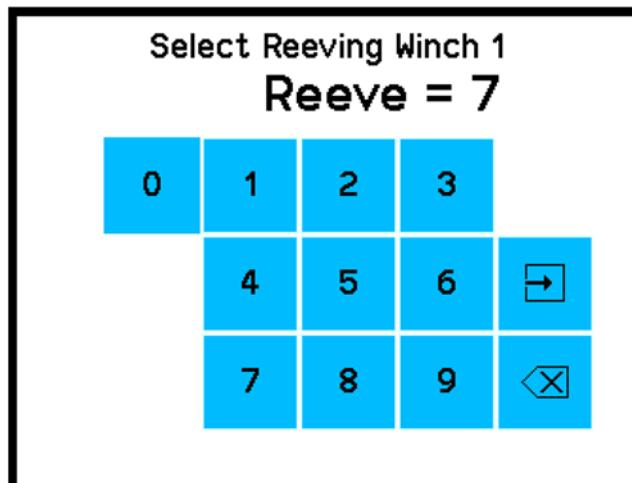


Figure 9




While working in the main running screen or if an error has been made and the reeving needs to be changed, press the block on the main running screen where the winch rope goes down to the lifted load and the system will respond by changing to the Reeving entry screen.

## DEDUCTIONS - FIGURE 10

***This step will be skipped in if no deductions for the relevant program are available.***

On cranes where the main boom can be used with the fly jib erected or the main hook block is on while the fly jib is being used, the crane manufacturer may give deductions that must be taken off the rated load when using that configuration. The total of all the selected deductions will be automatically deducted from the rated capacity, this is done by the TS350 once the correct options have been selected when prompted. Press the deduction required

and a  will be displayed on the right of the selected deduction, if more than one deduction is required select all the deductions. Once all the deductions have been selected

press  to continue.

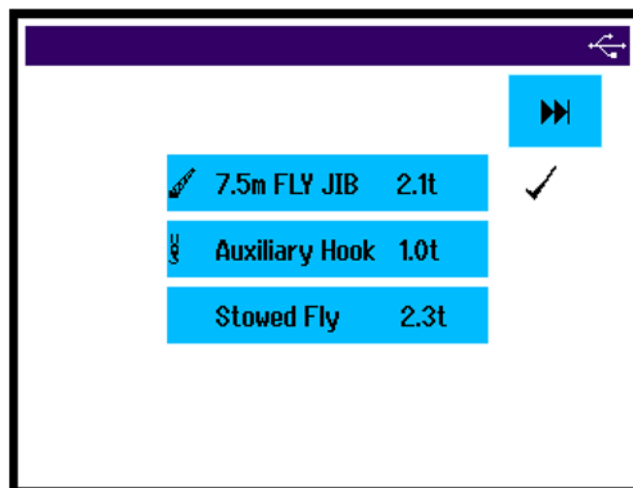


Figure 10

## OPERATING SCREENS - FIGURE 11, 12 & 13

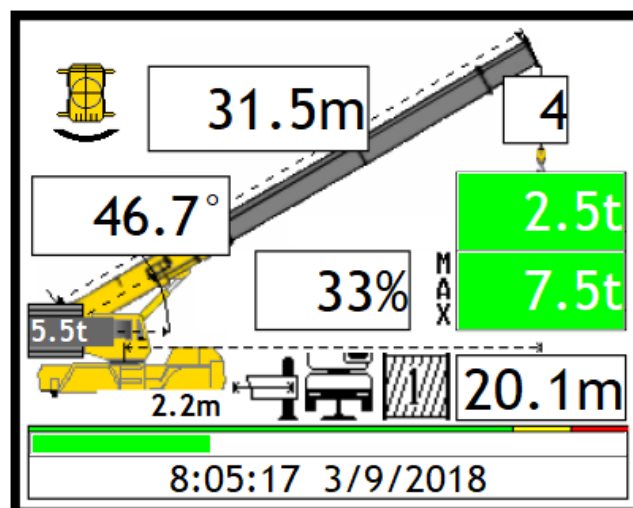


Figure 11

All the crane and system information can be viewed from here including all the parameters selected from power up.

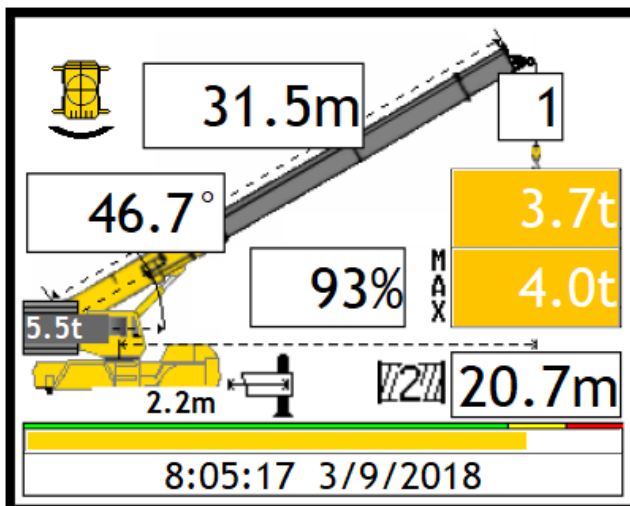


Figure 12

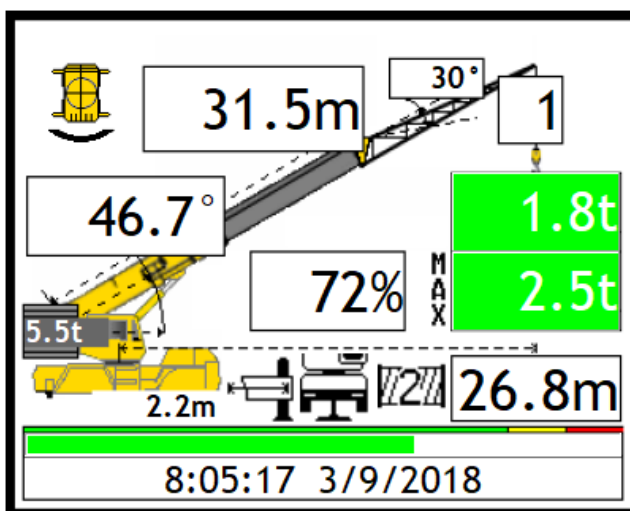


Figure 13

Should a different program need to be selected, press the crane graphic on the screen, the system will go back to the beginning as on system start up. Repeat the steps above.

**In operating mode, you can see all the current parameters of the crane.**



**Outrigger Base:** This is the current outrigger base – can be represented by the outrigger picture with outrigger length or a picture of a tyre with the crane travel speed.



**Fifth Outrigger:** This is the fifth outrigger position down selected



**Fifth Outrigger:** This is the fifth outrigger position up selected



**Winch:** This is the main winch selected



**Winch:** This is the auxiliary winch selected



**Counterweight:** This is the total weight of counterweights fitted

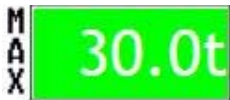


20.1m

**Radius:** This is the current radius from centre line of rotation to the centre of the hook block (load) if the hook block (load) is suspended and hanging vertical.



**Lifted Load:** This is the load on the hook at the present time, if the green light and the load are flashing it is a tare load (the tare has been pressed).



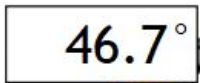
**Rated Capacity:** This is the maximum load allowed to be picked up with the selected configuration at that current radius as specified by the manufacturer.



**Main Boom Length:** This displays the current total main boom length.



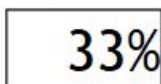
**Reeving:** This is the current reeving (number of falls) selected.



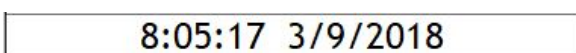
**Main Angle:** This displays the main boom angle.



**Fly Angle:** A fixed angle will be shown for a fixed fly and for a monitored fixed fly the angle will change as the fly angle changes. The fixed fly angle is measured relative to the main boom i.e. 0° being straight with the main boom and increasing as the offset to the main boom increases.



**Utilisation:** Percentage utilisation is the percentage of rated load used by the current lifted load.



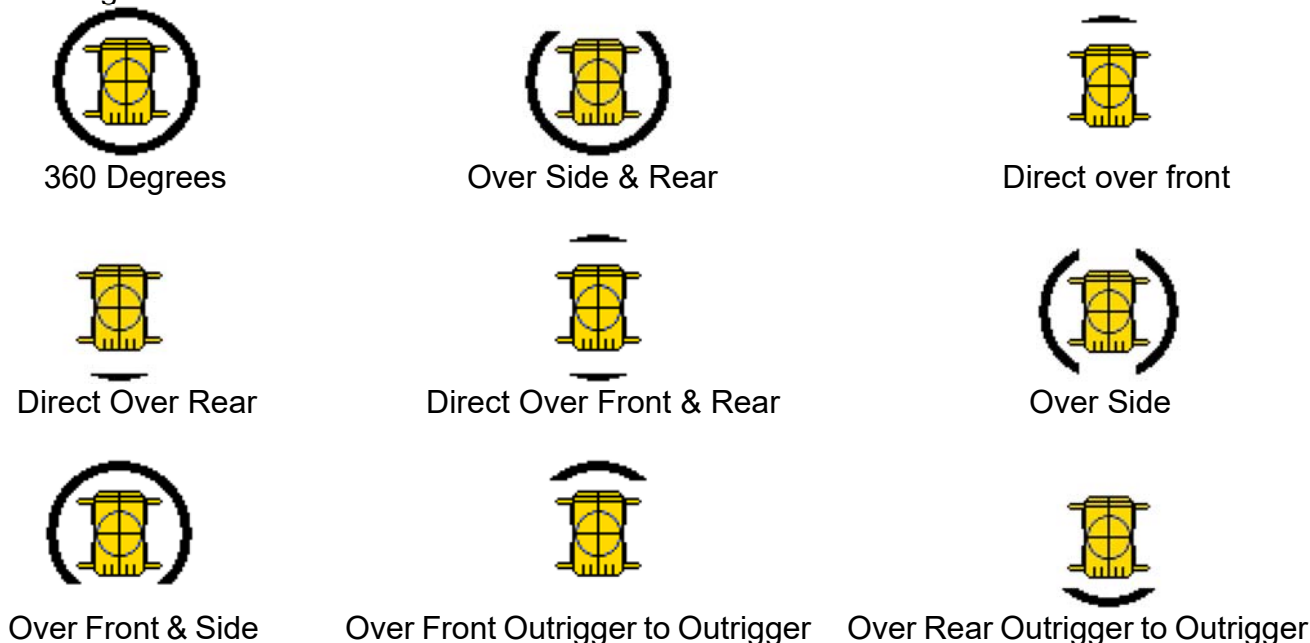
**Date & Time:** This is the current date and time.



**Utilisation Bar:** The percentage utilisation is also displayed graphically by a bar graph, going from green (0% - 89%), then

amber (90% - 99%) and finally red (100% and above) increasing incrementally with the percentage utilisation.

**Area Selection:** This is not user selectable and shows the current area the crane is working in:



### ERROR MESSAGES - FIGURE 16 AND TABLE #1

The TS350 will sound a buzzer and the green load blocks will be replaced by orange or red blocks if any error occurs on the system. These errors are displayed at the bottom of the screen as either an error code only or the error description with the error code e.g. Anti-2-Block E002 where program selection is normally displayed. If more than one error occurs the errors will scroll on the bottom until rectified.

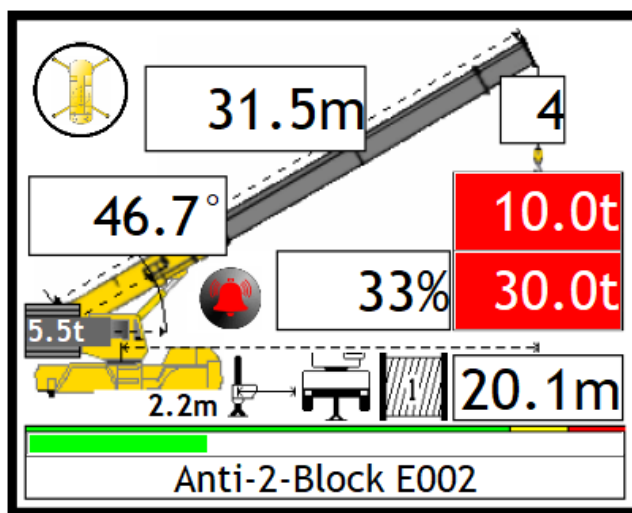


Figure 16

*For all the errors, we have given indication of the problem and the common solutions, these can be done by the operator or an individual who has some basic crane knowledge. If the given solution does not work, please contact the original installer or someone from our service network where we can try and help telephonically or send a technician to repair the system.*

**SAFE-AID TS350 SYSTEM ERROR TABLE – TABLE #1**

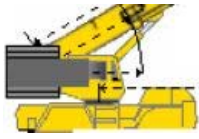
<b>CODE</b>	<b>SCREEN DISPLAY</b>	<b>INDICATION</b>	<b>OPERATOR SOLUTION</b>
E001	Slew Error	Boom is not over an area covered by the current configuration selected.	Slew the boom into a safe working area.
E002	Anti-2-Block	The main or auxiliary hook has been pulled up too close to the boom head sheave wheels.	Lower Winch 1 or 2.
E003	Anti-2-Block Fly	The hook has been pulled up to close to the fly jib tip sheave wheel.	Lower Winch
E004	90% Overload	The lifted load is greater than or equal to 90% of the rated capacity	Move load into safe working position - winch down, boom up or retract boom.
E005	Overload	The lifted load is greater than or equal to 100% of the rated capacity	Move load into safe working position - winch down, boom up or retract boom.
E007	Length Exceeded	The length allowed for the selected configuration has been exceeded or the length is greater than maximum manufacturer's specified length.	Retract boom & check configuration selection is correct.
E008	Low Angle	The angle of the boom is below the crane manufacturer's minimum specification.	Raise boom.
E009	Extend Boom	You are working below the specified working length for the selected boom configuration.	Extend boom to the correct working length & check program selection.
E010	Rope Overload	The maximum line pull specified by the manufacturer has been exceeded.	Put Load down – check correct reeving selected.
E025	Telesequence Error	The boom has been telescoped incorrectly NOT according to the manufacturer's specifications.	Retract boom fully and telescope according to the manufacturer's specifications.
E027	Main A400 No Coms	No communication between main angle board and motherboard/display.	Call installer or service technician.
E029	M400 No Coms	No communication between mother board and display.	Call installer or service technician.
E031	High Angle	The angle of the boom is above the crane manufacturer's maximum specification.	Lower boom.

<b>CODE</b>	<b>SCREEN DISPLAY</b>	<b>INDICATION</b>	<b>OPERATOR SOLUTION</b>
E034	No Load Chart Data	You are working out of the manufactures specified working range – incorrect working radius	Lower Boom to within the manufacturers specified working range.
E035	No Moment Value	Pressure Error	No empty and loaded moment data at specific length and angle.
E036	Tilt Error X Axis	Crane has tilted over maximum allowed tilt on the X axis (Left & right of carrier)	Level crane to within specified tilt range.
E037	Tilt Error Y Axis	Crane has tilted over maximum allowed tilt on the Y axis (Front & rear of carrier)	Level crane to within specified tilt range.
E038	Anti-2-Block Short Circuit	There is a short circuit between the two A-2-B wires.	Call installer or service technician.
E039	Anti-2-Block Fly Short Circuit	There is a short circuit between the two A-2-B wires on the fly jib.	Call installer or service technician.
E054	Keyswitch Override	Override Key has been turned to the override position - key cannot be removed from the switch	Turn override key to position where key can be removed.
E065	P/Tdx Bottom Error	Bottom pressure transducer reading below 3.75mA – 5400 - 5410 counts.	Call installer or service technician.
E066	P/Tdx Top Error	Top pressure transducer reading below 3.75mA – 5400 - 5410 counts.	Call installer or service technician.
E067	Length Error	Length potentiometer is reading below minimum allowed reading.	Call installer or service technician.
E070	User Minimum Length Error	Main boom length is less than the user selected minimum length setting.	Extend main boom or clear user selected minimum length.
E071	User Maximum Length Error	Main boom length is greater than the user selected maximum length setting.	Retract main boom or clear user selected maximum length.
E072	User Minimum Radius Error	Radius is less than the user selected minimum radius setting	Extend or lower main boom to increase working radius or clear user selected minimum radius.
E073	User Maximum Radius Error	Radius is greater than the user selected minimum radius setting.	Retract or raise main boom to decrease working radius or clear user selected maximum radius.

<b>CODE</b>	<b>SCREEN DISPLAY</b>	<b>INDICATION</b>	<b>OPERATOR SOLUTION</b>
E074	User Minimum Angle Error	Boom angle is less than the user selected minimum angle setting.	Raise main boom or clear user selected minimum angle.
E075	User Maximum Angle Error	Boom angle is greater than the user selected maximum angle setting.	Lower main boom or clear user selected maximum angle.
E080	Rigging Mode	Rigging mode activated	Deactivate rigging mode

## WORKING OPERATIONS – FIGURE 17

As an operator, there are **EIGHT** different areas/places on the operating screen which can be pressed to initiate a function.



1. **Configuration selection** is the crane graphic on the screen. If at any given time the current configuration needs to be changed, press on the crane graphic and this will return to the first selection as if powering up for the first time. For example, if working main boom on outriggers and now required to work on tyres, immediately change the configuration to on tyres as the cranes rated capacities and limits will be different.



2. While working in the main running screen or if an error has been made and the reeving needs to be changed, press the block on the main running screen where the winch rope goes down to the lifted load and the system will respond by changing to the Reeving entry screen.



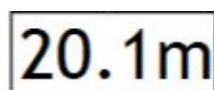
3. **The buzzer override** which is in the **left centre** of the screen; buzzer override will only be displayed 5 seconds after an error condition occurs. When the buzzer override is pressed, a red cross will be placed through the picture of the buzzer and the buzzer will shut off.



The buzzer override is needed for each alarm condition i.e. if one error has been overridden and another occurs, the buzzer will sound again.



4. **The Tare** which is activated by pressing directly on the lifted load when a load is displaying on the hook. The Lifted Load will be zeroed allowing for a reading excluding the original weight. The original weight is still considered when calculating the percentage of utilization therefore the TS350 will still give the correct 90% and 100% warnings. Once pressed, the numbers under the lifted load will flash showing no value, only 0,0t. Thereafter, if a load is lifted, only the load lifted will be displayed and not the load together with hook block or any other additional weight. To return to the actual load, press the lifted load again, it will stop flashing showing the actual load on the hook.



5. **The momentary override** which is the radius display in the bottom left corner of the screen. By holding your finger anywhere in this area, the dump solenoids (lever cut-off) can be overridden momentarily (while pushing on the screen in that area) to allow the crane to be folded up.

**Note: This function can only be used if activated by the installer.**

6. **Password Access** - This is accessed by pressing the top left-hand corner on the area graphic. Once pressed a password screen will be displayed, enter the relevant password to access the required menu. To exit and return to the operator's screen press **Enter** button. Screen Brightness is accessed from this menu, see **Screen Brightness**.

7. 8:05:17 3/9/2018 **User Limit Setup** – Press the screen at the bottom where the date & time or error code is displayed to access the User Limit Setup screen (Figure 17). Highlight the required limit to be set by pressing on the description, press the Select button to access the keypad and type in the limit that is required. Once all the limits have been set press the Back button to return to the working screen. To disable the limit, highlight the limit by pressing on the description and press the **Disable Selected** button, **Disabled** will then be displayed next to the description and the limit will now be disabled. To disable all limits, press the **Reset All** button.

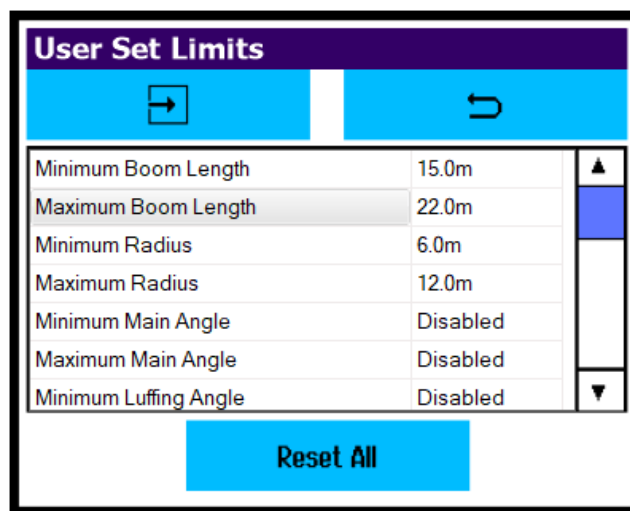


Figure 17

## INDICATING STATUS LIGHTS - DUMP OUTPUT (LEVER CUT-OFF) - TABLE # 2

The lifted load and rated load are illuminated like a traffic robot.

The load BLOCKS are illuminated depending on the working state and error conditions. These BLOCKS are a basic way of checking the LMI.

The following chart gives the BLOCK status, buzzer status as well as the status of the DUMP (Lever Cut-off) i.e. DUMP ON the crane will cut-out and DUMP OFF the crane is able to work. To rectify or check the error, please check the error message chart (Table 1).

**The blocks will be green when the system is in the correct working condition i.e. no errors**

CODE	SCREEN DISPLAY	BLOCK STATUS	DUMP STATUS	BUZZER STATUS
E001	Slew Error	RED	ON	ON
E002	Anti-2-Block	RED	ON	ON

<b>CODE</b>	<b>SCREEN DISPLAY</b>	<b>BLOCK STATUS</b>	<b>DUMP STATUS</b>	<b>BUZZER STATUS</b>
E003	Anti-2-Block Fly	RED	ON	ON
E004	90% Overload	YELLOW	OFF	INTERMITTENT
E005	Overload	RED	ON	ON
E007	Length Exceeded	RED	ON	ON
E008	Low Angle	RED	ON	ON
E009	Extend Boom	YELLOW	OFF	INTERMITTENT
E010	Rope Overload	RED	ON	ON
E025	Telesequence Error	RED	ON	ON
E027	Main A400 No Coms	RED	ON	ON
E029	M400 No Coms	RED	ON	ON
E031	High Angle	RED	OFF	ON
E034	No Load Chart Data	RED	OFF	ON
E035	No Moment Value	RED	ON	ON
E038	Anti-2-Block Short Circuit	RED	ON	ON
E039	Anti-2-Block Fly Short Circuit	RED	ON	ON
E055	Keyswitch Override	RED	ON	ON
E065	P/Tdx Bottom Error	RED	ON	ON
E066	P/Tdx Top Error	RED	ON	ON
E067	Length Error	RED	ON	ON
E070	User Minimum Length Error	YELLOW	OFF	INTERMITTENT
E071	User Maximum Length Error	YELLOW	OFF	INTERMITTENT
E072	User Minimum Radius Error	YELLOW	OFF	INTERMITTENT
E073	User Maximum Radius Error	YELLOW	OFF	INTERMITTENT
E074	User Minimum Angle Error	YELLOW	OFF	INTERMITTENT
E075	User Maximum Angle Error	YELLOW	OFF	INTERMITTENT

CODE	SCREEN DISPLAY	BLOCK STATUS	DUMP STATUS	BUZZER STATUS
E077	User Minimum Fly Angle Error	YELLOW	OFF	INTERMITTENT
E078	User Maximum Fly Angle Error	YELLOW	OFF	INTERMITTENT
E080	Rigging Mode	YELLOW	OFF	OFF

**NOTES:**

- The **YELLOW BLOCK** will flash when buzzer override is activated, and if a new error occurs the buzzer will be reactivated and must be overridden again.
- The **green BLOCK** will flash when TARE function is used, and the crane is within the limits specified by the manufacturer, if not normal errors will resume.

**TOUCH SCREEN CALIBRATION – FIGURES 18, 19 & 20**

*If the touch screen is not responding correctly to touch the touch screen may need to be calibrated.*

Switch the TS350 system power off then power up the TS350 and wait for the splash screen (Figure 18) to appear.

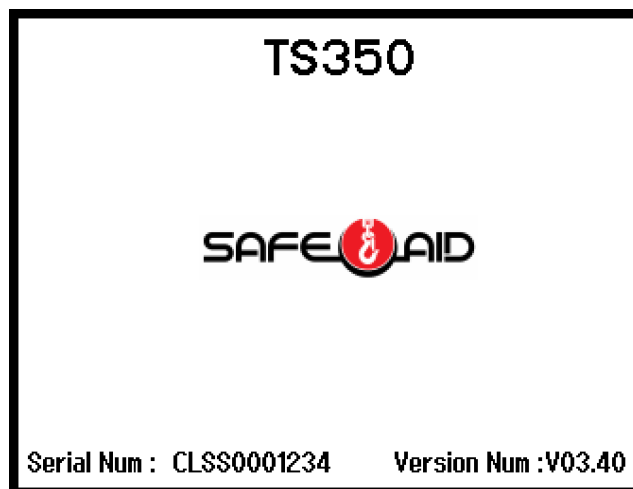


Figure 18

While the splash screen is on, press and hold the screen for five full seconds in the centre until the touch calibration is activated and loaded (Figure 19).

Once the touch calibration has been loaded follow the on-screen prompts.

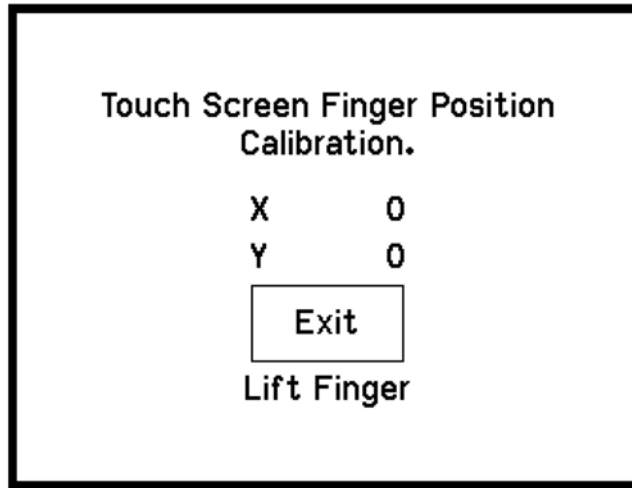


Figure 19

If the calibration screen has been entered by accident and touch calibration is not necessary, press the **Exit** button without pushing anywhere else on the screen. This process exits the touch screen calibration and continues with the standard start up procedure.

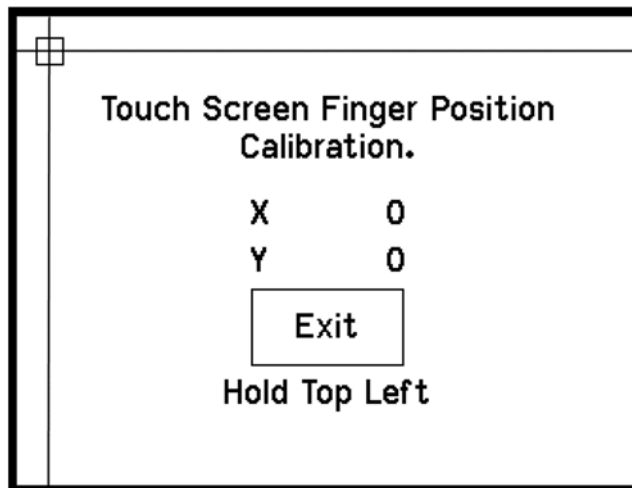


Figure 20

If touch calibration is required, follow the below procedures:

Press and hold finger where the two lines meet inside the small box (Figure 20 bottom left hand corner).

Calibration works fine when using a finger but for better results use a pen taking care not to press too hard or the screen will be damaged.

Hold finger/pen in this area until prompted to lift (Figure 19). The software will then prompt for three more touch zones resulting in co-ordinates for all four corners of the screen.

Once calibration is completed the software automatically begins the standard start up procedure.

## SCREEN BRIGHTNESS – FIGURES 21 & 22

The screen backlight can be set as required.

Use the following steps to adjust the screen brightness:

1. Press the top left-hand corner and the **Password** screen will be displayed (figure 21).

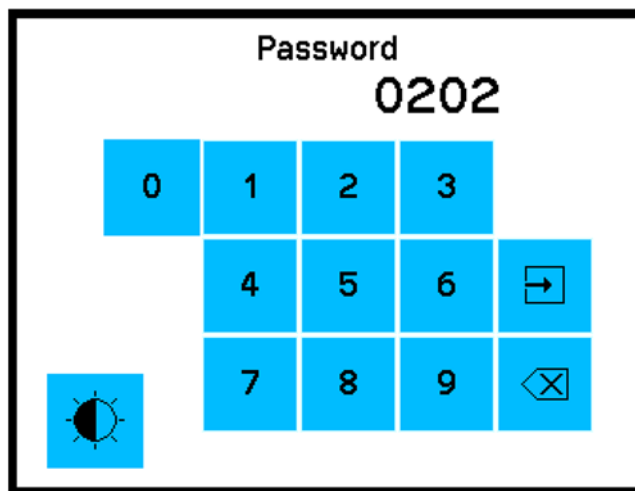
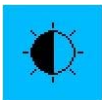
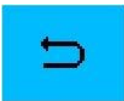


Figure 21

2. Press the  and the Brightness adjust screen (figure 22) will be displayed. Use the slider bar to adjust the screen to the required brightness.

3. Once the brightness has been adjusted press the  button to return to the operating screen.

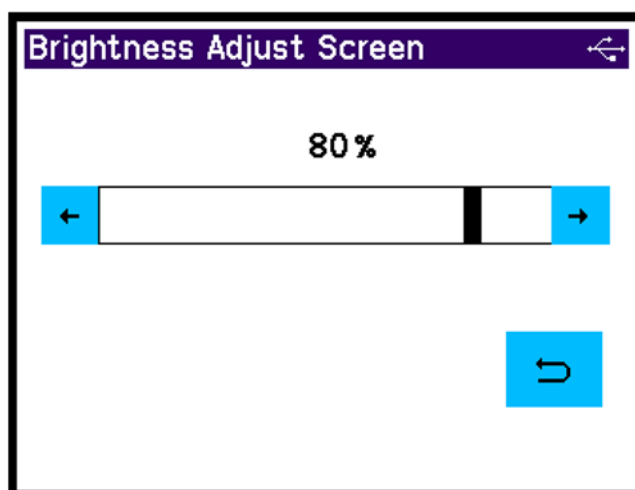


Figure 22

## QUICK USE FLOW CHART

